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RBW6205G25331-3G

Job Sheet 200574



Part No: RBW6205G25331-3G

Job Qty: 2 pcs

Part Name: Puller Assembly, Hub



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Created By: Jennifer Renwick

Description: Order 18868

Due Date: 11/19/19

Type: SOLD

Note: DWG RBW6205G25331-3G Rev C IPP Rev A 17.10.31 New issue DP Verify DD/IPP Rev. B 19.09.12 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	2 pcs		11/19/19	0.00	0.20	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S232807



Part: RBW6205G25331-3G

Job No: 200574

Serial No/Batch: S232807

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 11/18/19

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110	Conventional Mill - 1 - B4B	2 pcs	11/19/19	0.00 0.67	Conventional Mill - 1 - B4B	11/19/18
					Conventional Mill - 2 - B4B	
120	QC 5	2 pcs	11/19/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130	Small Fab - 2 - B4B	2 pcs	11/19/19	0.00 0.40	Small Fab - 1	
					Small Fab - 2	
					Small Fab - 3	
					Small Fab - 4	
					Small Fab - 5	
					Small Fab - 6	
					Small Fab - 7	
					Small Fab - 8	
140	QC 5	2 pcs	11/19/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
150	Packaging 3-1 - Stock - B4B	2 pcs	11/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	

DAS
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2-89

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	28
				Packaging 3 - 9 - B4B	9-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
160 QC 21 - SA	2	11/19/19	0.00 0.00	QC 21 - SA - 21	21
	pcs			QC 21 - SA - 70	5-89
				QC 21 - SA - 53	

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Part Op 100 - Pick and bring components to conventional milling machine.

Descriptions: 110 - 1-Assemble and transfer drill as per drawing. See note 8.

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Small Fab) -Assemble as per drawing. Sheet 1 note 9.

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Identify as per dwg & Stock Location:_____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G25331-3G-1 Puller		2 pcs (1 ea)	100-Packaging 1 - Pick Kit	S229200
RBW6205G25331-3G-3 Protector		2 pcs (1 ea)	100-Packaging 1 - Pick Kit	S230368
MS16555-320	Phosphate Plated Steel Dowel Pin 3/32" Dia. X 1/2" Long	2 Ea (1 ea)	130-Small Fab - 2 - B4B	S232682

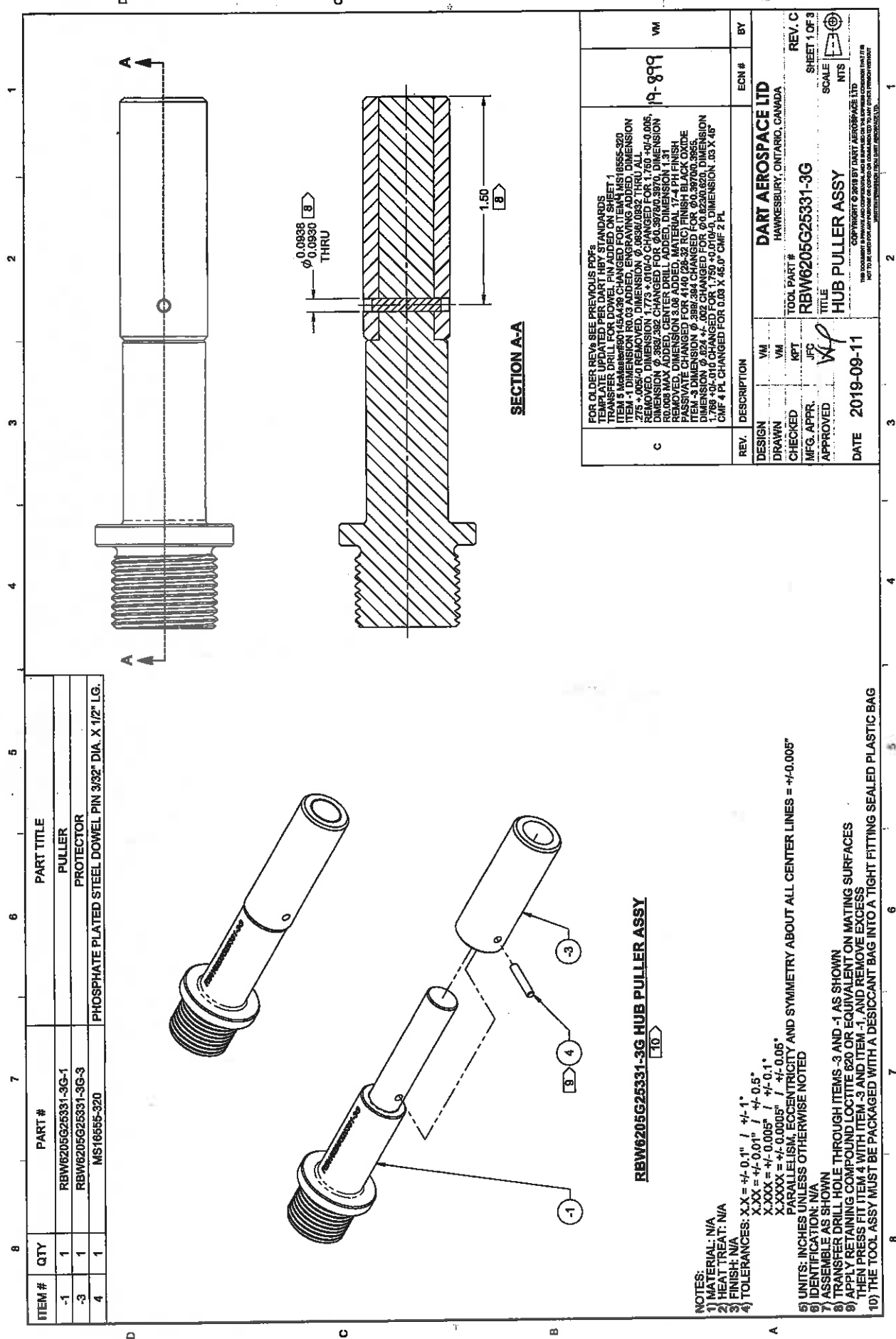
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	RBW6205G25331-3G-1	2	8	0
	RBW6205G25331-3G-3	2	8	0
130-Small Fab - 2 - B4B	MS16555-320	2	0	0

Part Specifications

Specifications could not be found.

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ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6205G25331-3G-1	PULLER
-3	1	RBW6205G25331-3G-3	PROTECTOR
4	1	MS16555-320	PHOSPHATE PLATED STEEL DOWEL PIN 3/32" DIA. X 1/2" LG.

REV.	DESCRIPTION	EN #	BY
C	FOR OLDER REV. SEE PREVIOUS REV. TRANSFER DRILL FOR DOWEL PIN ADDED ON SHEET 1 ITEM 5. DIMENSION R0.03 ADDED, ENGRAVING ADDED, DIMENSION 1.788 X 0.010 CHANGED FOR 1.750 X 0.010. DIMENSION 0.03 X 45° CHANGED FOR 0.03 X 45° CMF 2 PL.	19-899	VM
DESIGN	VM		
DRAWN	VM		
CHECKED	KPT		
MFG. APPR.	JFC		
APPROVED	WJ		
DATE	2019-09-11		

TOOL PART #	RBW6205G25331-3G	REV. C
TITLE	HUB PULLER ASSY	SHEET 1 OF 3
SCALE	NTS	

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

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RBW6205G25331-3G HUB PULLER ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1^\circ$
XX = $\pm 0.01"$ / $\pm 0.5^\circ$
XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
UNLESS OTHERWISE NOTED
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) TRANSFER DRILL HOLE THROUGH ITEMS -3 AND -1 AS SHOWN
 - 9) APPLY RETAINING COMPOUND LOCITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 4 WITH ITEM -3 AND ITEM -1, AND REMOVE EXCESS
 - 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

